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Product Master Specification

Item Name	Stevia Extract Rebaudioside D 95% (Stevia rebaudiana)
Product Code	NIGESWE1001630
Product Type	Sweeteners
Issue Date	24-Jul-2026
Version	V01
QA Status	Final Approved
Intended use	Food use
Test	Specification
Organoleptic	
Appearance	White to off-white fine powder
Odour and Taste	Characteristic
Characteristics	
Latin Name	Stevia rebaudiana
Assay	≥ 95.0 Rebaudioside D (Dry Basis)
Irradiation	Free
GMO	Free
BSE/TSE	Free
Physical/Chemical	
Loss on Drying	≤ 5.00 %
Ash	≤ 1.00 %
pH	4.5 ~ 7.0 (1% in water)
Heavy Metals	
Lead (Pb)	≤ 0.50 ppm
Arsenic (As)	≤ 1.00 ppm
Cadmium (Cd)	≤ 1.00 ppm
Mercury (Hg)	≤ 0.10 ppm
Microbiological	
Total Plate Count	<1000cfu/g
Yeast and Mould	<100cfu/g
Escherichia coli (E. coli)	<3.0 MPN/g
Salmonella	Not detected / 25g
Impurities & Solvent Residues	
Methanol	≤ 200 ppm

Ethanol	≤ 3000 ppm
Storage & Handling	
Storage	Store in a clean, cool, dry place at 5 - 25°C. Protect from humidity (RH < 60) and sunlight.
Preparation and/or handling before use or	Please ask our QA department for detailed instructions
Transportation	Transportation suitable for dried food powders
Packaging	All packaging meets EU regulations
Shelf Life	3 years from manufacture if stored according to conditions above
Approved by	Quality Department
Signed By	Alfie Edwards
Disclaimer	All batches are fully in line with all requirements of the agreed specifications as standard, however not all parameters are tested per batch all of the time. Nutraceuticals Group guarantee all batches.
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